

Claims

1. A method for storing plant process signals (5),
characterized in that depending on the current operating
state (I,II) of the plant a compression method matched to
the current operating state (I,II) is applied to the set of
process signals (5) and a thereby determined compressed
process signal set (25) is stored.
2. The method as claimed in claim 1,
characterized in that the process signals are
simultaneously acquired so that the set of process signals
corresponds to a particular instant.
3. The method as claimed in claim 1 or 2,
characterized in that the operating state (I,II) of the
plant changes during its operation and at least two
different compression methods are applied.
4. The method as claimed in one of the claims 1 to 3,
characterized in that the compression method involves
acquiring process signals at definable time intervals
(10,15).
5. The method as claimed in claim 4,
characterized in that the size of the time intervals
(10,15) is selected according to the current operating
state (I,II) of the plant.
6. The method as claimed in one of the claims 1 to 5,
characterized in that the compression method involves
examining at least one of the process signals (5) to
ascertain whether the process signal (5) has remained
within an amplitude band (20) since it was last stored

and how long ago it was last stored, the process signal (5) only being stored if it was last stored longer ago than a predefined time interval.

5 7. The method as claimed in one of the claims 1 to 6, characterized in that the compression method involves examining at least one of the process signals (5) to ascertain whether the process signal (5) has left a further amplitude band (201) since it was last stored and
10 how long ago it was last stored, the process signal (5) being stored only after it has left the further amplitude band (201).

8. The method as claimed in claim 6 or 7,
15 characterized in that the size of the amplitude band (20) and/or of the further amplitude band (201) is selected according to the current operating state (I,II) of the plant.

20 9. The method as claimed in one of the claims 1 to 8, characterized in that process signals (5) whose current values are in the region of a zero point are stored with the value zero.

25 10 The method as claimed in one of the claims 1 to 9, characterized in that the process signals (5) are first stored in a header buffer and only subsequently processed by means of the compression method matched to the current operating state (I,II) and stored as a compressed signal
30 set (25), the current operating state (I,II) corresponding to an instant other than the instant of storage of the process signals (5) in the header buffer.

11. The method as claimed in one of the claims 1 to 10,
characterized in that the process signals (5) are monitored
for violation of a limit value.

5 12. The method as claimed in claim 11,
characterized in that the limit value is set according to
the current operating state (I,II) of the plant.